



Product of India, China and Bulgaria

INDUSTRIAL WHEELS AND RIMS



2 PIECE SPLIT RIMS

RIM DIA.	RIM SIZE	# OF HUB HOLES	CENTRAL BORE	PITCH CIRCLE	DIA. OF HOLES	DIA. OF CHAMFER	CHAMFER TYPE	OFF-SET	# OF RIM BOLTS	BOLT HOLE	BOLT SIZE	DIA. OF BOLT CIRCLE
			MM	MM	MM	MM	XX°=CONICAL, Rxx=SPHERICAL	MM		MM	MM	THREAD
8"	2.50-8	4	66.5	101.6	10.5	15.5	60°	-3.5	4	11CSK 90°	M10	140
	2.50-8	4	113	146	17.5	22	60°	-5	4	11CSK 90°	M10	146
	2.75-8	4	74	99	11	-	-	-4	6		M10	158
	3.00D-8	5	105	140	18	21	60°	-4.5	5	12.9	1/2"UNC	158
	3.00D-8	6	80	120	14	-	-	-4.5	6	11	M10	164
	3.00D-8	6	100	125	15	18	60°	-4.5	6	13	M12	150
	3.00D-8	6	110	148	14.5	18	60°	-4.5	6	13	M10	156
	3.75I-8	4	2 1/2"	4"			CSK	-3.97			3/8" bolts	
	3.75I-8	5	63.5	114.3	14.5	17	60°	-4.5	5		M12	158
	3.75I-8	5	3 3/8"	4 1/2"	14.2		60°	-4.2	5	10.3	M10	6 1/2"
	3.75I-8	5	3 3/8"	4 1/2"			CSK	-3.97			3/8" bolts	
	3.75I-8	5	2 13/16"	4 1/2"			CSK	-4.76			3/8" bolts	
	4.33R-8	5	94	140	18.5	24	R14					
9"	3.50-9	6	80	120	14	-	-	-4.5	6	11	M10	180
	4.00E-09	5	125	165	17	21	60°	-4.5	5	13	M12	170
	4.00E-09	8	130	160	16	21	60°	-4.5	8	13	M12	185
	4.00E-09	6	140	170	17	21	60°	-4.5	6	13	M12	170
	4.00E-09	6	150	180	17	-	-	-4.5	6	13	M12	180
10"	5.00F-10	5	109.1	160	19	-	-	-6	5	15/15.7	M15	160
	5.00F-10	5	125									
	5.00F-10	6	140									
	5.00F-10	6	150	180	17	21	90°	-5	6	13	M12	196
	5.00F-10	8	130	160	16	21	60°	-5	8	13	M12	185
	5.00F-10	8	142									
	5.00F-10	8	145									
5.50F-10	6	165	201.4	17.5	20.5	60°	-4.75	6		M12	206.3 8	
12"	5.00S-12	5	162.12	215.8	21.5	-	-	-8	5	18/19	M18	241.3
	5.00S-12	5	175									
	5.00S-12	6	150	200	27	31.5	60°	-6	6	17	M16	240
	5.00S-12	6	170	220	32	37	R22	-6	6	17	M16	240
	5.00S-12	6	193.6	238.1	22.2	28.6	90°	-8	6		M12	238
5.00S-12	8	145	190	27	31.5	90°	-6	8	17	M16	240	

3 PIECE LOCK RING WHEELS

RIM DIA.	RIM SIZE	# OF HUB HOLES	PITCH CIRCLE	CENTRAL BORE	DIA. OF HOLES	DIA. OF CHAMFER	CHAMFER TYPE	NAVE THICKNESS	HUB FLANGE DIA.	OFFSET	HALF DS, A/2
			MM	MM	MM	MM	XX°=CONICAL, Rxx=SPHERICAL	MM	MM	MM	MM
8"	4.33R-8	5	140	104	18.5	24	R14		-	-5	
	4.33R-8	4	146	113	18.5	24	R14			19	
15"	8.0-15	9	241	282	17	25	90°	12.7	320	40	-
	9.75-15	9	241	282	17	25	90°	12.7		27	
20"	8.0-20	10	280	335	31	40	R22.2	12.7	-	-25	-

4 PIECE LOCK RING WHEELS

RIM DIA	RIM SIZE	NUMBER OF HUB HOLES	PITCH CIRCLE	CENTRAL BORE	DIA. OF HOLES	DIA. OF CHAMFER	CHAMFER TYPE	NAVE THICKNESS	HUB FLANGE DIA.	OFFSET	HALF DS, A/2
			MM	MM	MM	MM	XX°=CONICAL, Rxx=SPHERICAL	MM	MM	MM	MM
8"	3.00D-8	5	105.6	140	15.5	-	-		176	0	-
	4.33R-8	5	95	140	20.5	27	R16		178	0	-
9"	4.00E-9	6	150	180	18.5	24	R14		209	-15	-
	6.00E-9	6	123.5	156	18.5	24	R14		194	-27	-
10"	5.00F-10	5	124	153	17	-	-		218	-30	-
	6.50F-10	5	140	104	18.5	24	R14		-	15.2	-
12"	5.00S-12	6	160	205	21.5	-	-		270	-27	-
	8.00G-12	5	161	205	20	-	-		270	-6	-
	8.00G-12	6	161	205	21.5	-	-	12	-	40	-
15"	5.5-15	10	176	225	24.5	-	-		280	106	116
	6.5-15	8	221	275	24	-	-		330	119	130
	8.0-15	8	221	275	26	32	R18		340	35	-
	8.0-15	9	241	282	17	25	90°	12.7	320	40	-
	9.75-15	9	241	282	17	25	90°	12.7		27	-
20"	7.5-20	10	222	285.75	32.5	38	R22.2	13	360	165	
	8.0-0	10	280	335	31	40	R22.2	12.7	-	-25	
24"	10.0-24	10	281	335	30.1	36.5	R22.2			-27	

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Manufacturing locations:

Plant #1 at A1-F3/A, New Sidco Industrial Estate
Maraimalainagar 603209, India

Plant #2 at Lot 2, Block B, Biyagama Export Processing Zone
Colombo, Sri Lanka

Plant # 3 *Under Construction* @
7/B1, Sipcot Industrial Complex, Pudukottai,
Tamil Nadu, India